

HUONS NATURE  
**COMPANY**  
**INTRODUCTION**

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# Introduction

Huons Nature, originally established as Sungshin Food in October 2001, is a company specializing in the manufacture of functional health foods such as ginseng and red ginseng products made with Goryeo ginseng, which is a globally important agricultural product. As such, we ensure to achieve continued progress on the basis of ceaseless R&D with our foremost priority placed on the health of humankind and the trust of our customers by securing safety and stability through exhaustive quality control.

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# Business Area

## OEM / ODM

Huons Nature holds many kinds of technology on the developments of Health Functional Foods and Pouches (stick pouch, roll pouch, standing pouch), Pill type, Freezing drying, Tablet, Hard Capsule and others. The company holds the marketing process necessary for its planning and proposal for a product fitting the market trend and its one-stop production process under which its production to delivery is completed at a time.

## OBM

Huons Nature is driving the brand designs for health functional foods and general ones, the securing of various distribution channels and the marketing of the products with its private brands (PBs) based on its professional workforce in the development, marketing and distribution areas.



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# History

- 2001. 10. Established Sungshin Food

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- 2006. 07. Conversion into a corporation under the name Sungshin BST Co., Ltd.

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- 2008. 11. Designation as INNO-BIZ  
12. Designation as a company with the application of GMP

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- 2009. 07. Global HACCP certification

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- 2010. 08. Completion of Plant 2 and GMP designation

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- 2011. 07. Installation Korean Red Ginseng manufacturing line up (headquarters)

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- 2012. 07. Headquarters acquired GAP certification  
08. Designated as an in-house inspection company for ginseng (white and red ginseng)

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- 2014. 08. Establishment of Jin-an Factory

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- 2015. 12. Disposition of Jinan Factory (to Cheil Jedang [CJ])

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- 2018. 05. Transferred into Huons Group of Companies through M&A  
06. Expansion of manufacturing facility for fluidized bed granules and pills, designated as a company by applying for GMP

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- 2019. 01. Changed company name to Huons Nature  
03. Residency in Geumsam International Ginseng Distribution Center



# ODM/OEM/OBM Business Process

## Raw Material Purchase

- Contracts with ginseng farm households (Pesticide Residue and Phthalate Analysis after sampling)
- Certificate of Cultivation, Guarantee of Information regarding years of ginseng confirmation document, Harvest
  - Health Functional Food through the record tracking system

## Classifications of Raw Materials

- Ginseng farm households/Classification of Years of Ginseng
- Classifications of Raw Materials (Classification of ginseng type)

## Consultation for Clients

- Product Planning and Proposal
- Contract with clients

## Product development for Clients

- Prototype Development and Testing
- Product development and Product Registration by FDA
- Apply Advertising Policies

## Types of Production

- Warehousing Raw and Sub materials
- Primary Quality Test
- Production with each type
- Secondary Quality Test (Supplement Facts, Pesticide Residue, and others)
- Registration for Product information
  - Health Functional Food through the record tracking system

## Delivery

- Shipping and delivery to each clients
- Product inspection
- Information registration for shipping
  - Health Functional Food through the record tracking system

Huons nature's all products are strictly managed and manufactured with GMP facilities. HACCP certification and ISO22000, which are major risk management programs we are acquired. In addition, Health Functional Food through the record tracking system we are offering each client for products' information, raw material information (e.g, farm information, year of ginseng and others.), product's quality information, and shipping information.

# Research & Development

## Part 1

### Research

#### For customers' health and happiness

Enhancement of Ginseng/Red ginseng's raw materials research  
Enhancement of new and functional raw materials research



## Part 2

### Product Development

#### Increasing Customers' benefits

New Types Development  
New Product Development



## Part 3

### Patent/Permission

#### Customers' Reliability

Permission for Individual approved materials  
Intellectual Property Right



## Patent and R&D status

No.	List of inventions	Holder of and applicant for patent	Patent application / Registration no. (date of application / registration)	The status of patents
1	Anti-diabetic preparation with ginseng and mulberry extract as the active ingredients	Huons Nature / Geumsan Ginseng and Medicinal Herb Research Center	10-14277844 (2014.08.01)	Registered
2	Method of producing rice cake and puffed rice cookies containing red ginseng extract	Huons Nature / Son Hong-Jeong	10-1508271 (2015.03.27)	Registered
3	Method of manufacturing red ginseng enzyme conversion substance with increased the content of ginsenoside compound K	Huons Nature	10-1751305 (2017.06.21)	Registered
4	Method of manufacturing red ginseng enzyme conversion substance with increased the content of ginsenoside F2	Huons Nature	10-1751306 (2017.06.21)	Registered
5	Anti-oxidation and anti-diabetes preparation containing polysaccharides and ginsenoside derived from white ginseng as active ingredients	Huons Nature / Jungbu University	10-1839209 (2018.03.09)	Registered
6	Anti-obesity preparation containing goldenrod extract and its manufacturing method	Industry and Academic Collaboration Group of Hallym University	10-2015-0076181 (2016.05.03)	Registered
7	Anti-oxidation preparation containing composite extract of white ginseng, agrimony, sage, and goldenrod as active ingredients	Industry and Academic Collaboration Group of Jungbu University	10-2017-0066485 (2017.05.30)	Applied
8	Enzyme-processed white ginseng extract with fortified ginsenoside Rd, Rg3, and Rg5, and its manufacturing method	Industry and Academic Collaboration Group of Jungbu University	10-2017-0066486 (2017.05.30)	Applied
9	Manufacturing method of sliced dried ginseng	Huons Nature	10-2017-0096911 (2017.07.31)	Applied
10	Method of manufacturing Taeguokdansamdan or Heuksamdan coated with concentrated red ginseng solution containing compound K	Huons Nature	10-2018-0041099 (2018.04.09)	Applied
11	Colored compositions with beet extract and method of colored powder	Huons Nature	10-2019-0046240 (2019.04.19)	Applied
12	Manufacturing animal feed additives with ginseng flower powder	Huons Nature	10-2019-0073896 (2019.06.21)	Applied
13	Manufacturing method of Jam containing Ginseng or Red ginseng	Huons Nature	10-2019-0057829 (2019.05.17)	Applied

## Certificate



GMP



HACCP



GAP



PGI



ISO 9001



ISO 14001



G Mark



Certification of company's subsidiary research center

## Patent



No. 10-1427784



No. 10-1508271



No. 10-1751305



No. 10-1751306



No. 10-1839209



No. 10-1929664



No. 10-1949975



No. 10-1988102

# Production Facilities

(ODM/OEM/OBM/Manufacturing)

## Ginseng roots

White ginseng, Red ginseng, Black ginseng, Sliced and dried honey-coated red ginseng



Machines	Ginseng steamers, Dehydrators, Dehydration rooms
Daily production capacity	5 Ton
Type of production	Premium Ginseng (Heaven, Earth, Good), honey sliced red ginseng and others

## Concentration

Ginseng, Red ginseng, Black ginseng and any type of ginseng we are able to produce.



Machines	Concentrate Filling Facility
Capacity	100 g, 120 g, 240 g, 500 g, 1 kg
Daily production capacity	10,000 bottles/ based on 240g
Type of production	Concentration (bottles)

Machines	Extraction and Concentration Facility
Capacity	3 Ton x 15
Daily production capacity	3 Ton/h
Type of production	Red ginseng/medicinal herbs/fruits and veggies

## Sugar-coating machine



Machines	Sugar-coating machine for sliced and dried product
Capacity	500 kg x 2
Daily production capacity	180 kg
Type of production	sliced and dried red ginseng

## Roll Pouch



Machines	Roll Pouch
Capacity	50 ml ~ 70 ml
Daily production capacity	80,000 pouches
Type of production	Extraction/Mixed drinks

# Production Facilities

(ODM/OEM/OBM/Manufacturing)

## Pills

Big pills, Mid pills Small pills we are able to develop and manufacture with various raw materials.



Machines	Pillet stick filling
Capacity	120 kg
Daily production capacity	32,000 pills
Type of production	Pills (Big/Mid)



Machines	Stick Pouch
Capacity	2 g ~ 4 g
Daily production capacity	80,000 pouches/3 g
Type of production	Pills (Small/Granule)



Machines	Pillet bottle filling
Capacity	100 g ~ 200 g
Daily production capacity	4,000 bottles/150 g
Type of production	Pills (Small/Granule)

## Stick pouches

Squeezing/Stick gel type with fruits and red ginseng concentration



Machines	10ml Stick Pack
Capacity	7 ml ~ 15 ml
Daily production capacity	180,000 pouches
Type of production	Concentration (Stick packs)



Machines	20ml Stick Pack
Capacity	20 ml ~ 25 ml
Daily production capacity	70,000 pouches
Type of production	Concentration, Jelly stick packs, liquid stick packs



# Production Facilities

(ODM/OEM/OBM/Manufacturing)

## Tablet

Produce various sizes, shapes and colors



Machine	Tablet
Capacity	300 ~ 2000 mg
Daily production capacity	250,000 tab
Type of production	Tablet

## Hard Capsule

Produce various sizes, shapes and colors



Machine	Hard Capsule
Capacity	#000 ~ #4
Daily production capacity	280,000 capsules
Type of production	Hard Capsule

## Fluidized Bed Granulation

Produce Spherical Granules and Granules with various raw materials



Machine	fluidized bed granulation
Capacity	120 kg/lot, 60 kg/lot
Daily production capacity	180 kg
Type of production	Mini pills/Granule



Machine	fluidized bed granulation
Capacity	1 g ~ 2 g
Daily production capacity	90,000 stick packs
Type of production	Mini pills/Granule

## Finished products



### Red ginseng root

- Composition** Grade (Heaven, Earth, Good) 600g, 300g, 150g, 75g, 50g
- Ingredients** 100% Red ginseng
- Directions** Boil red ginseng with 0.9L of water until the total volume is reduced to 0.3L and consume 2~3 times daily



### Korean Red Ginseng Concentrate

- Composition** 240g / 1 bottle
- Ingredients** 100% 6 years old red ginseng (Ginsenoside Total 15mg/g)
- Directions** Take about 3g (3 spoonful) 1 time daily



### Red Ginseng Spherical Granule

- Composition** 1g \* 30 pouches
- Ingredients** 99% Red Ginseng Concentrate, Black balloon flower concentrate
- Directions** Take 1 sachet daily



### Red Ginseng Seasoned Laver

- Composition** 20g \* 10 sachets
- Ingredients** Seaweed, Red Ginseng Powder



### The raw ginseng with honey

- Composition** 300g (150g \* 2 bottles)
- Ingredients** Fresh ginseng, Honey
- Directions** Take a 1 spoon, 2~3 times daily



### Korean Red Ginseng Paste

- Composition** 1,000g
- Ingredients** Honey-made Red Ginseng, Red Ginseng Concentrate, medicinal herbs
- Directions** Take about 10g (1 spoon) 2~3 times daily



### Sliced and dried honey-coated red ginseng

- Composition** 20g \* 10 sachets
- Ingredients** Red ginseng, honey, and isomalto-oligosaccharide
- Directions** Chew 1~2 pieces whenever you like



### Red ginseng Gold stick

- Composition** 10ml \* 60 sachets
- Ingredients** Red Ginseng Concentrate, Honeybush Extract
- Directions** Take 1 sachet daily



### Fresh Ginseng

- Composition** 1.5Kg
- Ingredients** 100% 6 years old fresh ginseng
- Directions** Eat after boiling down red dates and ginseng or eat with honey

## Introduction to Geumsan International Ginseng Distribution Center



Geumsan International Ginseng Distribution Center is the nation's largest scale of the 1,323m<sup>2</sup> red ginseng, health functional food discount store. To expand the distribution of Geumsan ginseng, 27 companies are selling various red ginseng products.

Variety of Goods

Pleasant Environment

Vast Parking Lots



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- **Application** : Search "Huons Nature" on Google Play





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